

Date: Monday, 7/16/2007 2:48:00 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CUSHION		
Job Number	: 33565		Part Number	: D2264		
Estimate Number	: 12944		Drawing Number	: D2264 REV A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 7/16/2007	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	SMALL /MED FAB	Due Date	: 7/23/2007	Qty: 10 Um: Each
Previous Run	:					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 07-07-16 JLM		Verified by:			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
Comment: Qty.: 0.0032 sf(s)/Unit Total : 0.0315 sf(s) NEOPRENE SHEET 0.063 Batch: m103104 B07-08-01			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D2264 Dwg Rev: B07-08-01 (1) Prog Rev:			
2-Deburr if necessary > ml 07/08/01 (xii)			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
B07-08-1			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
Eo 07/08/01 (xii)			
Comment: SECOND CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: stay PC 7/8/01 (1)			

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Job Number: 33565

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



07.08.02 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



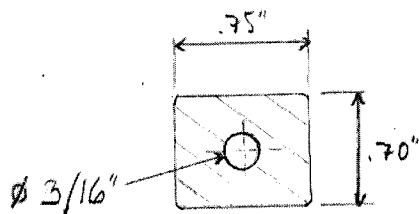
Jau 07-08-01

DART

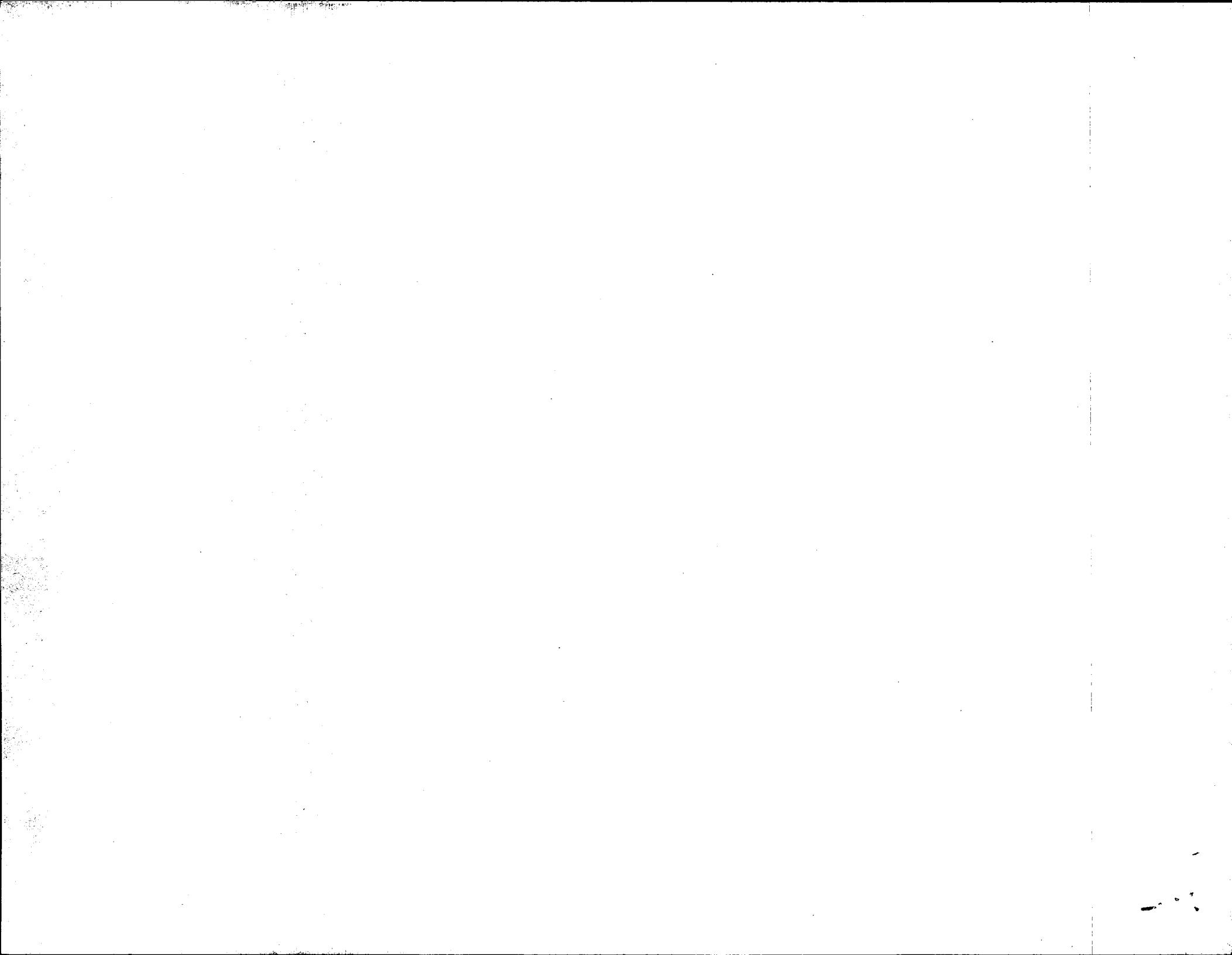
DRAWN <i>M. Cohn</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. D2264	REV. A SHEET 1 OF 1
	TITLE CUSHION	

RELEASED
96 06/25
BW

D076612015

MATL: 60 NEOPRENE 1/16" Chk

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **33565**



DART AEROSPACE LTD	Work Order:	33565
Description: CUSHION	Part Number:	D2264
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: B	Audited by: C	Prototype Approval: M/A
Date: 07-08-01	Date: 07/08/01	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

